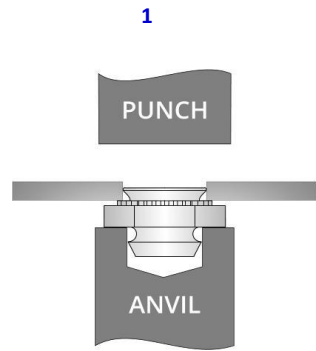
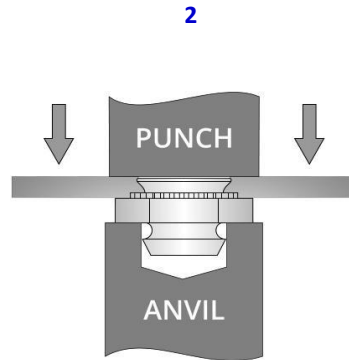


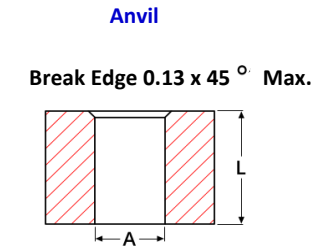
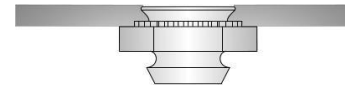
Self Clinch Locking Nut Installation Guide



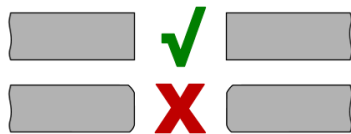
Punch Or Drill The Correct Hole Size
Install The Fastener From The Punch Side
Of The Panel
(DO NOT Deburr OR Chamfer The Hole
Prior To Installation As This Will Removed
Material Required During Clinching Process)



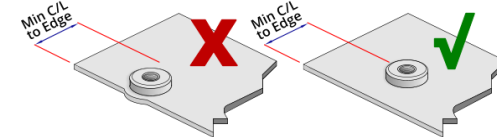
Place The Fastener In The Anvil
With The Shank Facing Up Like
In The Diagram Above.
Locate The Panel Mounting Hole
Over The Shank Ensuring The
Panel Is Held Level
Apply Squeezing Force Until The
Head Is Seated Against The Panel
With No Serrations Visible.
DO NOT OVER SQUEEZE



Anvil Dimensions		
Thread Codes	A	L
	+0.12	Min.
M3	4.98	5.5
M4	6.33	5.5
M5	7.88	5.5



Do not remove any extra material or
chamfer the hole as this could result in
improper installation or reduced
performance



Ensure that attention is paid to minimum hole centreline to edge
dimension for each fastener. Installing too close to an edge or bend
could result in improper installation or reduced performance.
Minimum centreline to edge dimensions shown for each fastener
applies to one edge only. If this distance is applied on multiple sides
there will be significant panel distortion unless the panel edges are
supported during installation